

Technical Data Sheet



TEDUR L 9523

Base Polymer	Polyphenylene Sulphide
Filler/Additive System	60 % glass fibre/mineral
Colour	black
Special Features	high stiffness,improved surface appearance
Application Area	various
Typical Applications	reflectors,various

Pre-Drying Conditions	in a dry air (dessiccant) dryer 130-140 °C for 2-4 h dependant on moisture content
Processing Injection Moulding	melt temperature 320-340 °C mould temperature >140 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	20000	MPa	ISO 178
Flexural Strength	180	MPa	ISO 178
Flexural Deflection (Maximum Force)	1	%	ISO 178
Tensile Modulus	20500	MPa	ISO 527
Tensile Strength at Break	115	MPa	ISO 527
Tensile Elongation at Break	0.8	%	ISO 527
Impact Strength (Charpy, 23°C)	15	kJ/m ²	ISO 179/1eU
Thermal Properties			
HDT / A (1,8 MPa)	276	°C	ISO 75-1/-2
DSC (Melt Point)	280	°C	ISO 11357
Physical Properties			
Density	1930	kg/m ³	ISO 1183
Flammability			
Flammability (1.5 mm)	V-0	class	UL 94
Glow Wire (GWFI, 960°C, 2.0mm)	passed	-	DIN EN 60695